



D'ANDREA®
TECHNOLOGY FOR HIGH PRECISION

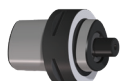
BHT CROSS BARS Introductory Promotion

The new **BHT** boring system is characterized by the new **HT** coupling suitable for medium-heavy machining, characterized by strong torsional components with maximum concentricity. **BHT** bars cover a working range from Ø 9.84" to Ø 29.53", both in roughing and finishing. The wide range of accessories includes adjustable ISO-CA roughing cartridges and a standard TRM 63 finishing micrometric head, suitable for boring, chamfering and back-facing operations.

ARBORS HT PATENTED



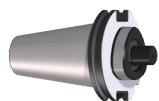
MAS403BT-HT8



PSC80-HT8



HSK69893-HT8

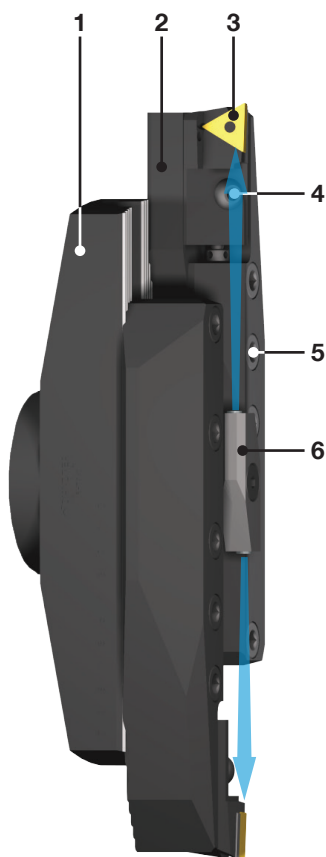


ANSI/CAT-HT8

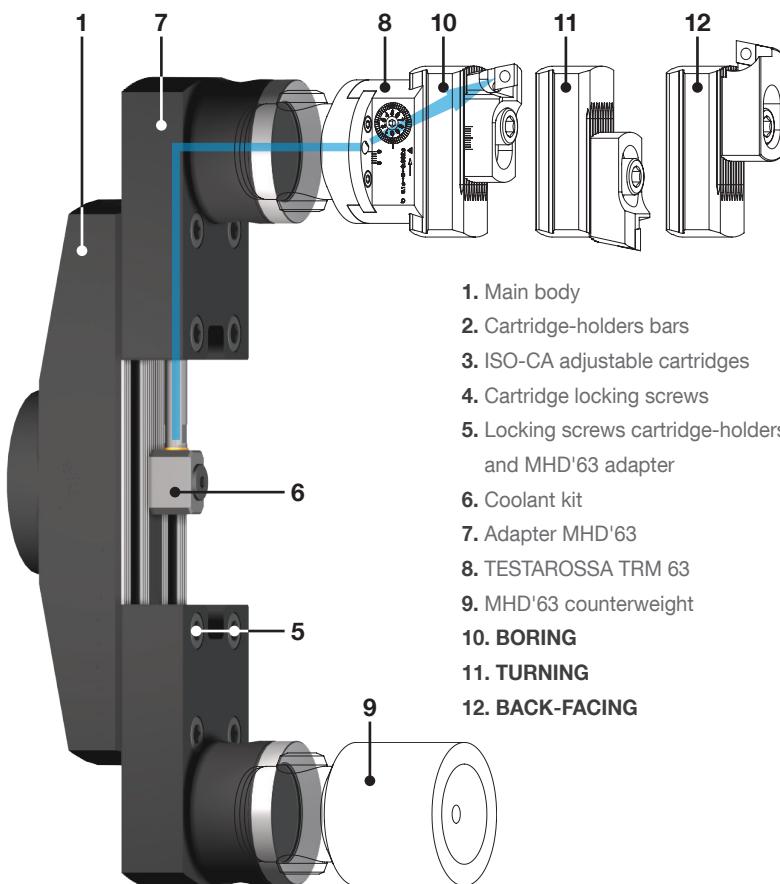


MHD-HT8

ROUGHING



FINISHING - TURNING .00008 µin



1. Main body
2. Cartridge-holders bars
3. ISO-CA adjustable cartridges
4. Cartridge locking screws
5. Locking screws cartridge-holders and MHD'63 adapter
6. Coolant kit
7. Adapter MHD'63
8. TESTAROSSA TRM 63
9. MHD'63 counterweight
10. BORING
11. TURNING
12. BACK-FACING

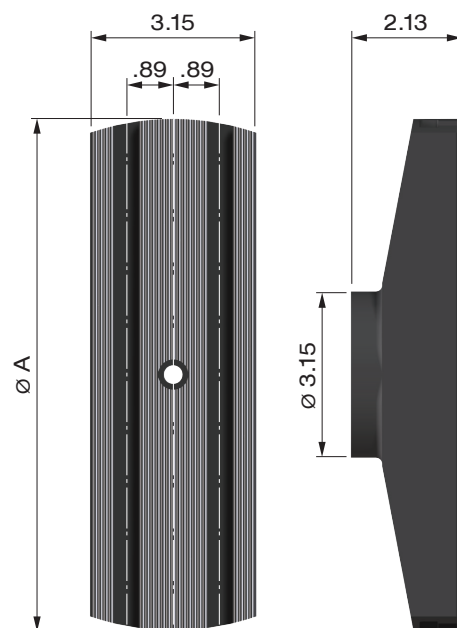
12. BACKWARD

For **ROUGHING** operations
use TS 63/63+SSQC 63 see page 25

For **FINISHING** operations
use TRM 63+PS...+SFQC 50 see page 25

REF.	CODE	Ø	A	lb	
BHT 250	435508882460	9.84 ~ 19.69	9.69	9.26	\$1,598.⁷⁵
BHT 500	435508882960	19.69 ~ 29.53	19.53	17.20	\$2,295.⁰⁰
BHT 750	435508887460	29.53 ~ 39.37	17.20		\$2,995.⁰⁰

REF.	CODE	lb	
DIN 69871-AD50 - HT8.36.5	41HT08025000	7.50	\$399.⁹⁵
MAS403BT-AD50 - HT8.38.5	41HT08035000	8.16	\$399.⁹⁵
PSC 80 - HT8.30	41HT08018000	4.41	\$399.⁹⁵
HSK 100 - HT8.76.5	41HT08041000	8.82	\$469.⁹⁵
ANSI/CAT50 - HT8	41HT08055000	8.16	\$399.⁹⁵
MHD' 80 - HT8	655108000080	4.41	\$299.⁹⁵

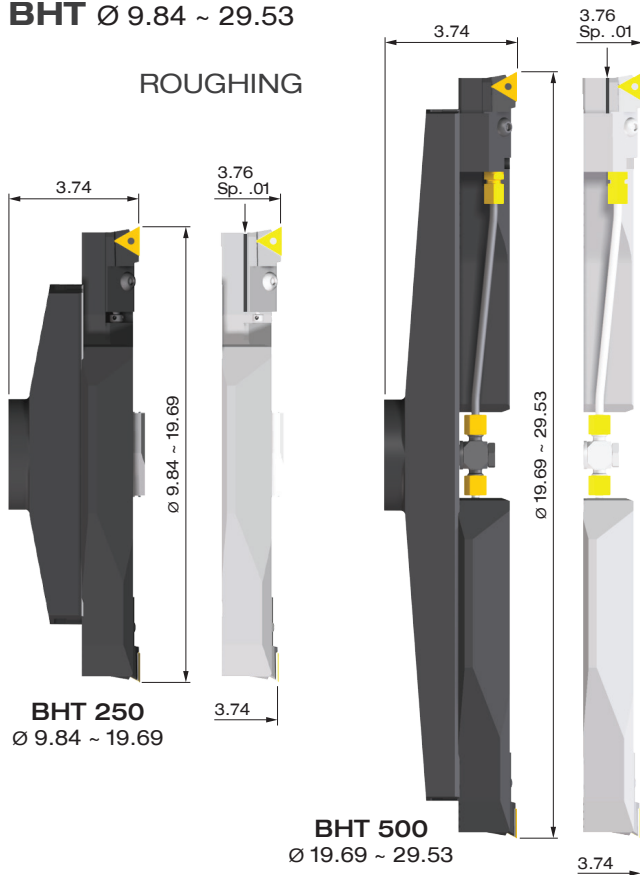


Bercor Industriel Inc.

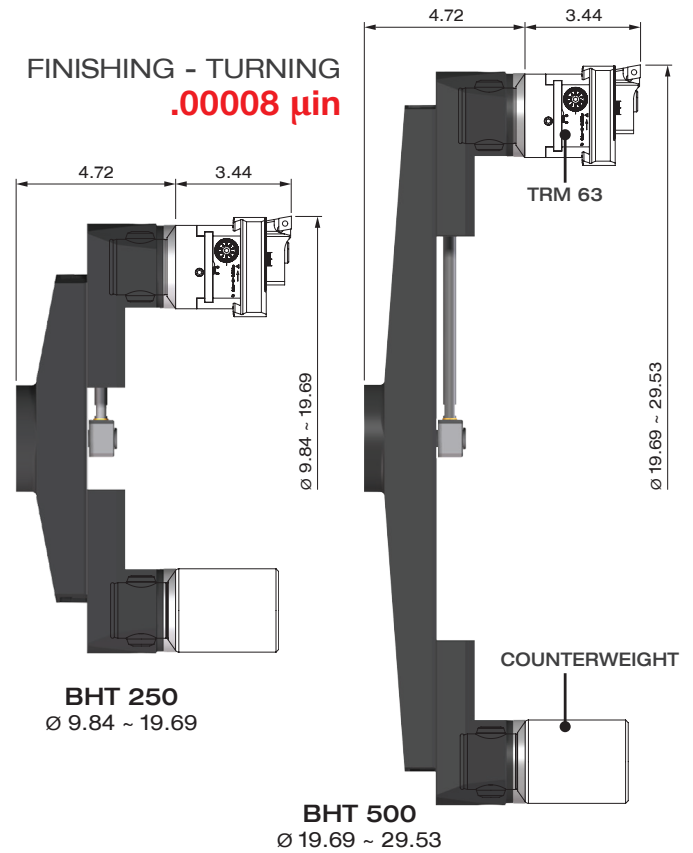
4253 rue de la Garlock, Sherbrooke, QC. J1L 2C8
Télé: 819-820-7477 Sans-frais: 1-877-565-1788

BHT Ø 9.84 ~ 29.53

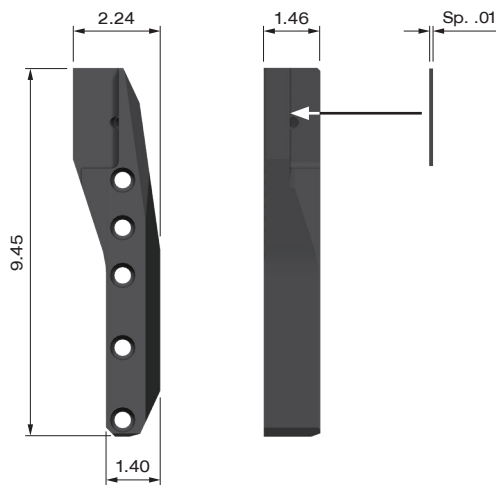
ROUGHING



FINISHING - TURNING .00008 µin

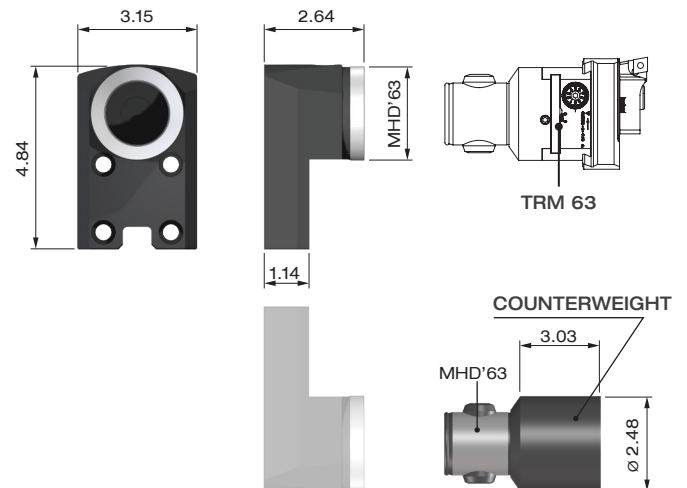


ISO-CA CARTRIDGE HOLDERS



REF.	CODE	lb
ISO-CA CARTRIDGE HOLDERS BHT 250-500	382090024000	5.51 \$959. ²⁵

ADAPTER MHD'63



REF.	CODE	lb
ADAPTER MHD'63 BHT 250-500	382090006301	5.51 \$1,087. ¹⁵
COUNTERWEIGHT MHD'63 BHT 250-500	392011006300	5.29 \$473. ²³

COOLANT KIT



KIT RFG BHT 250 SG

CODE	382090025000	\$191. ⁸⁵
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KIT RFG BHT 500 SG

CODE	382090050003	\$383. ⁷⁰
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KIT RFG BHT 250 FN

CODE	382090025001	\$345. ³³
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KIT RFG BHT 500 FN

CODE	382090050004	\$383. ⁷⁰
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CARTRIDGES 20CA ISO 5611



PTGNL20CA-22

CODE	483010201001
	TNM2204



PSRNL20CA-15

CODE	483010201004
	SNM1506